



PRE-INSULATED 90° BENDS



BENT



FORGED

Steel pipe		SERIES 1 HDPE PIPE	SERIES 2 HDPE PIPE	SERIES 3 HDPE PIPE	STD L1=L2	Longer Length L1=L2	Asymmetric L1 L2	
DN	d [mm]	De [mm]	De [mm]	De [mm]	L1=L2 [mm]	L1=L2 [mm]	L1 [mm]	L2 [mm]
20	26,9	90	110	125	440	1000	440	1500
25	33,7	90	110	125	440	1000	440	1500
32	42,4	110	125	140	495	1000	495	1500
40	48,3	110	125	140	495	1000	495	1500
50	60,3	125	140	160	530	1000	530	1500
65	76,1	140	160	180	550	1000	550	1500
80	88,9	160	180	200	580	1000	580	1500
100	114,3	200	225	250	680	1000	680	1500
125	139,7	225	250	280	690	1000	690	1500
150	168,3	250	280	315	840	1000	840	1500
200	219,1	315	355	400	860	1000	860	1500
250	273,0	400	450	500	1000			
300	323,9	450	500	560	1200			
350	355,6	500	560	630	880			
400	406,4	560	630	710	960			
450	457,0	630	710	800	1020			
500	508,0	710	800	900	1085			
600	610,0	800	900	1000	1210			
700	711,0	900	1000	1100	1500			
800	813,0	1000	1100	1200	2000			

*All dimensions shown in the table are mm